PREVENTIVE ACTION START 1. Internal Audit, Identify the Potential Problem & area where Preventive 2. Management Review, action Required 3. Customer Satisfaction, 4. Customer Complaint, S. Process Monitoring & Measure Review Suggestions/Recommandation Form a Team Determine the Nature of Potential Problem & Root -Root Cause Analysis Method -5 Why,Ishikawa Diagram ,etc Cause **#ACTION REPOR** Prepare & Implement Preventive Action Plan #ACTION REPORT Assign to an Individual Verification of Preventive Action NO **Is PA Effective?** YES Procedure for Control of Update Records as applicable Documents WORK INSTRUCTION Closeout AR If required Apply for Similar Products END Individual =

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(CROSS FUNCTIONAL TEAM)

Procedure